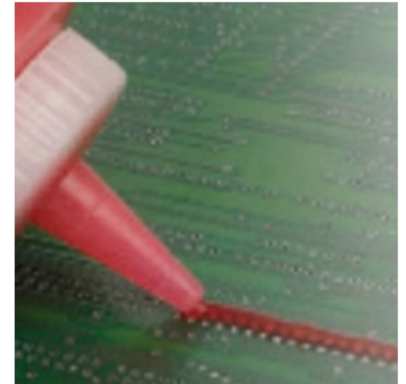




## Wondermask WA Washable Solder Mask

2206

Prevent soldering protected areas in a wave soldering process by applying temporary cover. Designed to apply smoothly, dry quickly, withstand high lead-free process temperatures, and then be removed easily. Also used for conformal coating. View a list of available options below.



**Non-flammable. Water-washable for robotic & pneumatic application.**

Quick drying water-washable mask. Quickly and easily removed with in-line and batch cleaning systems.

- Water washable
- Non-flammable
- Non-ozone depleting
- Viscosity optimized for robotic & pneumatic applications
- Non-corrosive
- Low odor

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### Product Packaging

**2206-G**  
Wondermask WA  
1 gal  
1 units/case





## Instructions

Apply a 10 to 15 mil coating for best results to desired area. The substrate should be free from grease, oil, and particulate matter. Drying times depend upon ambient humidity. Under normal conditions Wondermask W will cure in 1 hour at 25°C; however, cure can be accelerated to 30 minutes at 80°C. Do not over cure, as blistering of mask can occur, causing removal problems. Mask may be thinned using deionized water.

For best removal, the following are the recommended setting for batch and inline cleaning systems:

Temperature: 120°F - 140°F (49°C - 60°C)

Pressure: 60 psig minimum

## Technical Information

### Chemical & Physical Properties

Appearance	White viscous gel
Odor	Alcohol odor
VOC (EPA)	107 g/l

### Chemical Composition

CHEMICAL NAME	CAS #
1,2,3- Propanetriol	56-81-5
2-Propanol	67-63-0
Potassium Hydroxide	1310-58-3
Sodium salt of polymeric carboxylic acid	13463-67-7
Titanium dioxide	8031-18-3
DIATOMACEOUS EARTH/ATTAPULGITE CLAY	64742-52-5
Petroleum hydrocarbon	

### Performance & Application Data

Application	Pneumatic, robotic
Viscosity	6,050-6450 cps
Suggested thickness	10-15 mils
Thinner	DI water
Cure time	1-2 hrs. Ambient, 30 min. @80° C
Removal	Soluble in Water 49° C or higher



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## Environmental Policy

Techspray is committed to developing products to ensure a safer and cleaner environment. We will continue to meet and sustain the regulations of all federal, state and local government agencies.

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## Resources

Techspray products are supported by a global sales, technical and customer services resources.

For additional technical information on this product or other Techspray products in the United States, call the technical sales department at 800-858-4043, email [tsales@techspray.com](mailto:tsales@techspray.com) or visit our web site at: [www.techspray.com](http://www.techspray.com).

### North America

Techspray  
P.O. Box 949  
Amarillo, TX 79105  
800-858-4043  
Email: [tsales@techspray.com](mailto:tsales@techspray.com)

### Europe

ITW Contamination Control  
Saffierlaan 5  
2132 VZ Hoofddorp  
The Netherlands  
+31 88 1307 400  
Email: [info@itw-cc.com](mailto:info@itw-cc.com)

### Countries Outside US

Call to locate a distributor in your country.

Important Notice to Purchaser/User: The information in this publication is based on tests that we believe are reliable. The results may vary due to differences in tests type and conditions. We recommend that each user evaluate the product to determine its suitability for the intended application. Conditions of use are outside our control and vary widely. Techspray's only obligation and your only solution is replacement of product that is shown to be defective when you receive it. In no case will Techspray be liable for any special, incidental, or consequential damages based on breach of warranty, negligence or any other theory.

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